

WELDING ELECTRODE GPO 302N

Wilhelmsen Ships Service AS

 Part Number: **683664**

 Version No: **4.4**

Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878)

 Issue Date: **13/06/2024**

 Print Date: **08/07/2024**

L.REACH.NOR.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	WELDING ELECTRODE GPO 302N
Chemical Name	Not Applicable
Synonyms	Product Part Number: 683664: 2.5 x 350 mm (909 Electrodes, 16 kg), 683672: 3.2 x 350 mm (588 Electrodes, 17 kg), 683680: 4.0 x 350 mm (369 Electrodes, 16 kg), 699165: 2.5 x 350 mm (295 Electrodes, 5.2 kg), 699173: 3.2 x 350 mm (190 Electrodes, 5.4 kg),
Chemical formula	Not Applicable
Other means of identification	683664, 599165, 599173, 599181, 683672, 683680, 699165, 699173, 699181

1.2. Relevant identified uses of the substance or mixture and uses advised against

Chemical Product Category	PC38 Welding and soldering products, flux products
Sectors of Use	SU3 Industrial uses
Relevant identified uses	Use according to manufacturer's directions.
Uses advised against	No specific uses advised against are identified.

1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service AS	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen	Wilhelmsen Ships Service AS* Central Warehouse
Address	Strandveien 20 Lysaker 1366 Norway	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+47 67 58 40 00	Not Available	+31 10 4877 777
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.norway.cs@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com	wss.rotterdam@wilhelmsen.com

1.4. Emergency telephone number

Association / Organisation	Giftinformasjonssentralen - 24 timer	24hrs - Chemwatch	Dutch nat. poison centre
Emergency telephone numbers	+47 22591300	+31-10-4877700	+ 31 88 7558561
Other emergency telephone numbers	+31-10-4877700	+31-10-4877700	+ 31 10 4877700
Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)		
Emergency telephone numbers	+47 23 25 25 84		

WELDING ELECTRODE GPO 302N

Other emergency
telephone numbers

+61 3 9573 3188


Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments [1]	H350 - Carcinogenicity Category 1A
Legend:	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

2.2. Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H350	May cause cancer.
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Supplementary statement(s)

Not Applicable

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P280	Wear protective gloves and protective clothing.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
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Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Material contains welding fumes.

2.3. Other hazards

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

Continued...

WELDING ELECTRODE GPO 302N

3.2.Mixtures

1. CAS No 2. EC No 3. Index No 4. REACH No	% [weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M-Factor	Nanoform Particle Characteristics
Not Available	>94.81	Non classified ingredients	Not Applicable	Not Applicable	Not Available
1. Not Available 2. Not Available 3. Not Available 4. Not Available	>4.98	<u>welding fumes</u>	Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 1A; H332, H350 [1]	Not Available Acute M factor: Not Available Chronic M factor: Not Available	Not Available

Legend: 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: <ul style="list-style-type: none"> ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. For THERMAL burns: <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives. ▶ Generally not applicable.
Inhalation	<ul style="list-style-type: none"> ▶ Generally not applicable.
Ingestion	<ul style="list-style-type: none"> ▶ Generally not applicable.

4.2 Most important symptoms and effects, both acute and delayed

WELDING ELECTRODE GPO 302N

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

5.1. Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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5.3. Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	Articles and manufactured articles may constitute a fire hazard where polymers form their outer layers or where combustible packaging remains in place. Certain substances, found throughout their construction, may degrade or become volatile when heated to high temperatures. This may create a secondary hazard. Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product. ▸ Collect remaining material in containers with covers for disposal.
Major Spills	<ul style="list-style-type: none"> ▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear full body protective clothing with breathing apparatus. ▸ Prevent, by all means available, spillage from entering drains or water courses. ▸ Consider evacuation (or protect in place). ▸ No smoking, naked lights or ignition sources. ▸ Increase ventilation. ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear physical protective gloves e.g. Leather. ▸ Contain spill/secure load if safe to do so. ▸ Bundle/collect recoverable product and label for recycling. ▸ Collect remaining product and place in appropriate containers for disposal.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

WELDING ELECTRODE GPO 302N

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers.
Fire and explosion protection	See section 5
Other information	▶ Store away from incompatible materials.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	Generally packaging as originally supplied with the article or manufactured item is sufficient to protect against physical hazards. If repackaging is required ensure the article is intact and does not show signs of wear. As far as is practicably possible, reuse the original packaging or something providing a similar level of protection to both the article and the handler.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.
Hazard categories in accordance with Regulation (EC) No 2012/18/EU (Seveso III)	Not Available
Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of	Not Available



X — Must not be stored together
O — May be stored together with specific preventions
+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
Not Available	Not Available	Not Available

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Not Applicable

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE GPO 302N	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
welding fumes	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
welding fumes	E	≤ 0.01 mg/m ³

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH). Inspirable dust concentrations in a worker's breathing zone shall be collected and measured in accordance with AS 3640, for example. Metal content can be analytically determined by OSHA Method ID25 (ICP-AES) after total digestion of filters and dissolution of captured metals. Sampling of the Respirable Dust fraction requires cyclone separator devices (elutriators) and procedures to comply with AS 2985 (for example).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise. Earlier recommendations did not take into account heavy labour, high temperature, high elevations (over 5000 feet above sea level), adverse effects on pregnant workers (i.e. the foetus) and the effects on those with chronic heart and respiratory disease. Workers who smoke frequently have CoHb saturations above 3.5%.

Coburn et al have calculated the time needed to reach 3.5% CoHb at various carbon monoxide exposures.

Carbon Monoxide Concentration (ppm)	Work Load (time in minutes)		
	Sedentary	Light	Moderate
50	191	102	87
75	171	62	53
100	86	46	39
150	58	31	27
200	46	24	21
300	34	18	15
500	24	13	11
1000	18	10	8

Work Load is defined in terms of alveolar ventilation as:

Work Load	Ventilation (l/min)
Sedentary	6
Light	15
Moderate	20

Coburn, R.F.; Foster, R.E.; Kane, P.B.: Considerations of the Physiological Variables that Determine the Carboxyhaemoglobin Concentration in Man.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics. Chronic exposure at 0.1 ppm or more can induce significant adverse effects in the lower respiratory tract of both normal and atopic individuals.

Human exposure for 2 hours at an average concentration of 1.5 ppm ozone resulted in a 20% reduction in timed vital capacity of the lung and other effects. Concentrations of ozone in excess of a few tenths ppm cause occasional discomfort to exposed individuals manifest as headache, dryness of the throat and mucous membranes of the eyes and nose following exposures of short duration.

Exposure to ozone during moderate to heavy work loads results in significantly decreased forced vital capacity (FVC) and forced expiratory volume in one second (FEV1) at 0.12 ppm; this effect is greater at higher concentrations.

For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide. The recommended TLV-TWA takes account of this relationship.

Exposure at or below the recommended TLV-TWA is thought to reduce the potential for immediate injury, adverse physiological effects, pulmonary disease (including the risk of increased airway resistance) from prolonged daily exposure

Odour Safety Factor (OSF)

OSF=7.7 (nitric oxide)

Exposed individuals are **NOT** reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:


Continued...

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

8.2. Exposure controls

<p>8.2.1. Appropriate engineering controls</p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Articles or manufactured items, in their original condition, generally don't require engineering controls during handling or in normal use.</p> <p>Exceptions may arise following extensive use and subsequent wear, during recycling or disposal operations where substances, found in the article, may be released to the environment.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▸ For outdoor work, natural ventilation is generally sufficient. ▸ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation. (Open work spaces exceed 300 cubic metres per welder) ▸ For work conducted in limited or confined spaces, mechanical ventilation, using local exhaust systems, is required. (In confined spaces always check that oxygen has not been depleted by excessive rusting of steel or snowflake corrosion of aluminium) <p>Mechanical or local exhaust ventilation may not be required where the process working time does not exceed 24 mins. (in an 8 hr. shift) provided the work is intermittent (a maximum of 5 mins. every hour). Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.</p>
<p>8.2.2. Individual protection measures, such as personal protective equipment</p>	<div style="text-align: center;">  </div>
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▸ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▸ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49:12005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. [WRIA-WTIA Technical Note 7] ▸ An approved face shield or welding helmet can also have filters for optical radiation protection, and offer additional protection against debris and sparks. ▸ UV blocking protective spectacles with side shields or welding goggles are considered primary protection, with the face shield or welding helmet considered secondary protection. ▸ The optical filter in welding goggles, face mask or helmet must be a type which is suitable for the sort of work being done. A filter suitable for gas welding, for instance, should not be used for arc welding. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
<p>Skin protection</p>	<p>See Hand protection below</p>
<p>Hands/feet protection</p>	<ul style="list-style-type: none"> ▸ Wear general protective gloves, eg. light weight rubber gloves. ▸ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▸ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▸ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▸ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable)
<p>Body protection</p>	<p>See Other protection below</p>
<p>Other protection</p>	<ul style="list-style-type: none"> ▸ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent]

WELDING ELECTRODE GPO 302N

- ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]
 - ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.
 - ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
 - ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2 Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2 Air-line*	@1@ PAPR-P2
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

Respiratory protection not normally required due to the physical form of the product.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Dark		
Physical state	Article	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	>600	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

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WELDING ELECTRODE GPO 302N

Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness. Exposure to carbon monoxide can result in immediate effects and, depending on the severity of the exposure, delayed effects. These delayed effects may occur days to weeks after the initial exposure. Signs of brain or nerve injury may appear at any time within three weeks following an acute exposure. Characteristically, those patients manifesting delayed neuropathology are middle aged or older.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface. Except for this effect, which can progress to thermal burns in some situations, infrared radiation is not dangerous to welders. Most welders protect themselves from IR (and UV) with a welder's helmet (or glasses) and protective clothing.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV. Exposure to ultraviolet rays may also increase the skin effects of some industrial chemicals (coal tar and cresol compounds, for example).</p> <p>Exposure of the human eye to intense visible light can produce adaptation, pupillary reflex, and shading of the eyes. Such actions are protective mechanisms to prevent excessive light from being focused on the retina. In the arc welding process, eye exposure to intense visible light is prevented for the most part by the welder's helmet.</p>
Chronic	<p>On the basis of epidemiological data, the material is regarded as carcinogenic to humans. There is sufficient data to establish a causal association between human exposure to the material and the development of cancer.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system.</p> <p>Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p>

Continued...

WELDING ELECTRODE GPO 302N

Carbon monoxide is a common cause of fatal poisoning in industry and homes. Non fatal poisoning may result in permanent nervous system damage. Carbon monoxide reduces the oxygen carrying capacity of the blood. Effects on the body are considered to be reversible as long as brain cell damage or heart failure has not occurred. Avoid prolonged exposure, even to small concentrations.

Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk. Whilst mild steel welding represents little risk, the stainless steel welder, exposed to chromium and nickel fume, may be at risk and it is this factor which may account for the overall increase in lung cancer incidence among welders. Cold isolated electrodes are relatively harmless. Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.

Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr2O3 or double oxides with iron. These chromium (III) compounds are generally biologically inert. Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders. Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful. Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock. The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.

WELDING ELECTRODE GPO 302N	TOXICITY	IRRITATION
	Not Available	Not Available
welding fumes	TOXICITY	IRRITATION
	Not Available	Not Available

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING ELECTRODE GPO 302N	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
WELDING FUMES	WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS. Not available. Refer to individual constituents.
WELDING ELECTRODE GPO 302N & WELDING FUMES	Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel. In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1). A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel. However the presence of such metals and the intensity of exposure to each differ significantly according to a number of variables, including the type of welding technique used and the composition of the base metal and consumable. Nonetheless, IARC did not differentiate between these variables in its decision. There has been considerable evidence over several decades regarding cancer risks in relation to welding activities. Several case-control studies reported excess risks of ocular melanoma in welders. This association may be due to the presence in some welding environments of fumes of thorium-232, which is used in tungsten welding rods Different welding environments may present different and complex profiles of exposures.

Acute Toxicity	✘	Carcinogenicity	✔
Skin Irritation/Corrosion	✘	Reproductivity	✘
Serious Eye Damage/Irritation	✘	STOT - Single Exposure	✘
Respiratory or Skin sensitisation	✘	STOT - Repeated Exposure	✘
Mutagenicity	✘	Aspiration Hazard	✘

Legend: ✘ – Data either not available or does not fill the criteria for classification
✔ – Data available to make classification

11.2 Information on other hazards

11.2.1. Endocrine disrupting properties

Continued...

WELDING ELECTRODE GPO 302N

No evidence of endocrine disrupting properties were found in the current literature.

11.2.2. Other information

See Section 11.1

SECTION 12 Ecological information

12.1. Toxicity

WELDING ELECTRODE GPO 302N	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
welding fumes	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

12.4. Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT	✘	✘	✘
vPvB	✘	✘	✘
PBT Criteria fulfilled?	No		
vPvB	No		

12.6. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

12.7. Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

13.1. Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

WELDING ELECTRODE GPO 302N

Labels Required

Marine Pollutant	NO
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Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number or ID number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	Class	Not Applicable
	Subsidiary Hazard	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Hazard identification (Kemler)	Not Applicable
	Classification code	Not Applicable
	Hazard Label	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Tunnel Restriction Code	Not Applicable

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	ICAO/IATA Class	Not Applicable
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	Not Applicable
	Cargo Only Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Packing Instructions	Not Applicable
	Passenger and Cargo Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Limited Quantity Packing Instructions	Not Applicable
	Passenger and Cargo Limited Maximum Qty / Pack	Not Applicable

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	IMDG Class	Not Applicable
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	Not Applicable
	Special provisions	Not Applicable
	Limited Quantities	Not Applicable

WELDING ELECTRODE GPO 302N

Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	Not Applicable	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Classification code	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Equipment required	Not Applicable
	Fire cones number	Not Applicable

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
welding fumes	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
welding fumes	Not Available

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

welding fumes is found on the following regulatory lists

Not Applicable

Additional Regulatory Information

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

Information according to 2012/18/EU (Seveso III):

Seveso Category	Status
	Not Available

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available

National Inventory	Status
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	13/06/2024
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#!/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Compliance Manager, - Email: wss.global.sdsinfo@wilhelmsen.com - Telephone: Tel.: +47 67584000

Full text Risk and Hazard codes

H332	Harmful if inhaled.
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SDS Version Summary

Version	Date of Update	Sections Updated
3.4	13/06/2024	Composition / information on ingredients - Ingredients, Identification of the substance / mixture and of the company / undertaking - Synonyms

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

- EN 166 Personal eye-protection
- EN 340 Protective clothing
- EN 374 Protective gloves against chemicals and micro-organisms
- EN 13832 Footwear protecting against chemicals
- EN 133 Respiratory protective devices

Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- AIIC: Australian Inventory of Industrial Chemicals

- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	Classification Procedure
Carcinogenicity Category 1A, H350	Calculation method

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